

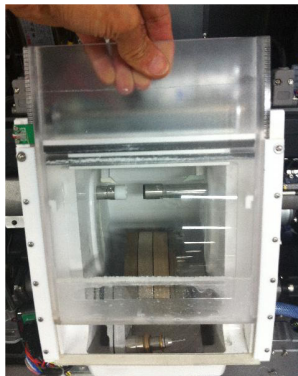
# Startup Checklist: EDGERS

*Before switching on your Huvitz Lens Edger, follow our recommended startup procedures checklist.*



To keep your Cobalt DP Polisher clean and ready for start-up after an extended period of downtime, please follow the below procedures:

- Checking the edging chamber (make sure the edger is disconnected from power before proceeding).
  - Pull up the edging room window manually.



- Check that the wheels spin freely by hand.
  - If you hear a rough sound or feel the wheels are hard to turn, inspect around and below the wheels for blockages. If a blockage is found call Coburn Service for instructions on removing it.
- Check that the Safety bevel wheel moves easily by hand. If it does not move call Coburn Service for Further assistance.
- If equipped with a mono feeler ensure that the feeler can move fully to the left and return to the right.

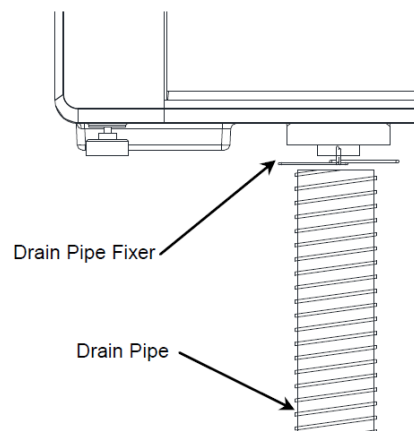
- Ensure the shafts and tips are clean and free of swarf build up.



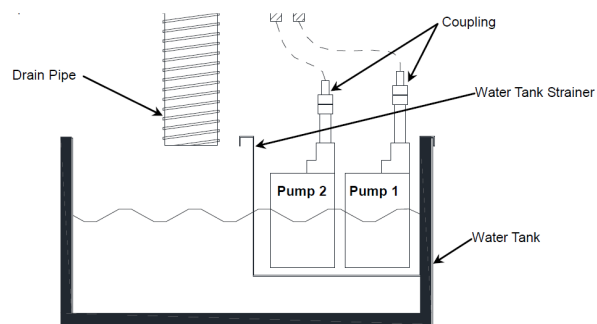
- If needed clean the shaft with an alcohol wipe.

□ Checking the water drain.

- Check the drain hose located below the edger for any obstructions.



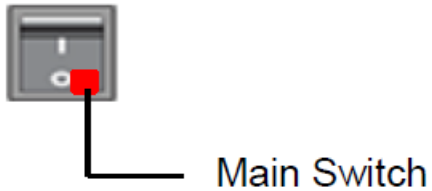
- Remove the Drain Pipe Fixer and the hose.
- Visually inspect and remove any blockages found.
- Inspect the water tank (not applicable to direct water installations).



- Remove pumps 1 and 2.
- Empty the tank remove any buildup at the bottom and fill with fresh water.
- Clear the Sediment Trap (only for direct water installations).
- Turn on the water source.

\*Note: Always remember to turn off the water source at the end of the day.

- Starting the edger.
  - Reconnect the power cord.
  - Ensure the drain hose is firmly affixed.
  - Power the edger on.



- Power up process.
  - As the edger powers on it will run its auto check procedure. This checks all the motors and sensors in the device for any problems. If a problem is detected there will be an error code displayed. Contact Coburn service with the error code. If no problem is detected, the edger screen will display as normal.
  - You are now ready to process jobs.

Have questions or need advice regarding these guidelines?

**Call:** 1-800-COBURN-1 (1-800-262-8761)

**Email:** [CustomerCareCenter@coburntechnologies.com](mailto:CustomerCareCenter@coburntechnologies.com)